

# POLYNEON

Polyester  
Embroidery  
Thread

Polyester  
Stickgarn

Hilo para  
bordar de  
poliéster

Filato da  
ricamo in  
poliestere

Fil à broder  
polyester

Linha para  
bordar de  
poliéster

Polyester  
nakış ipliği

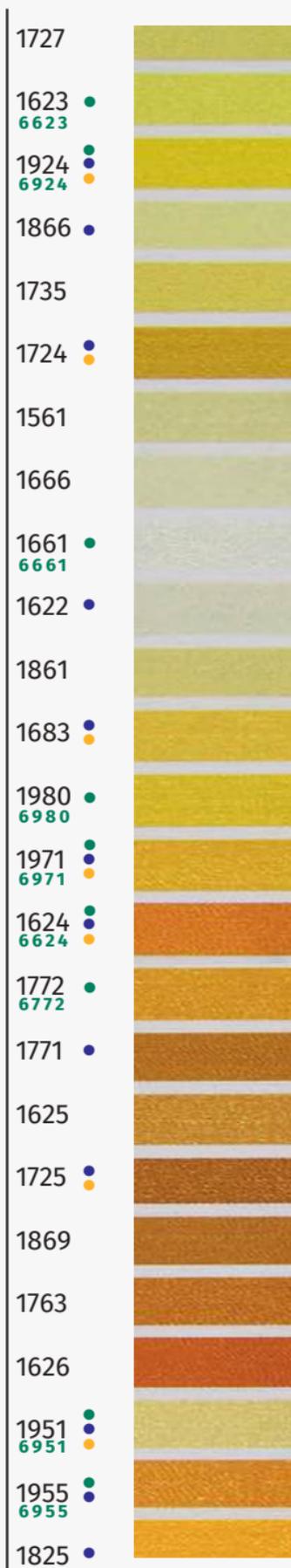
涤纶绣花线



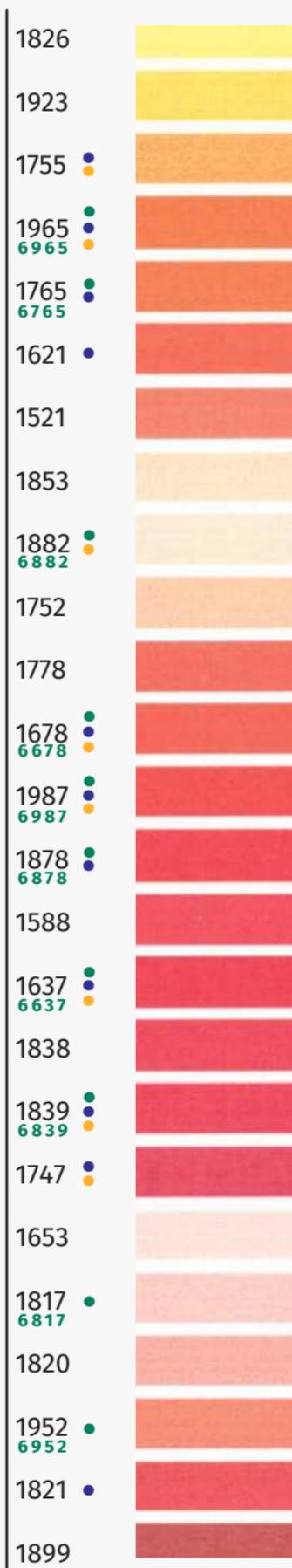
Made in Germany

# MADEIRA®

1



2



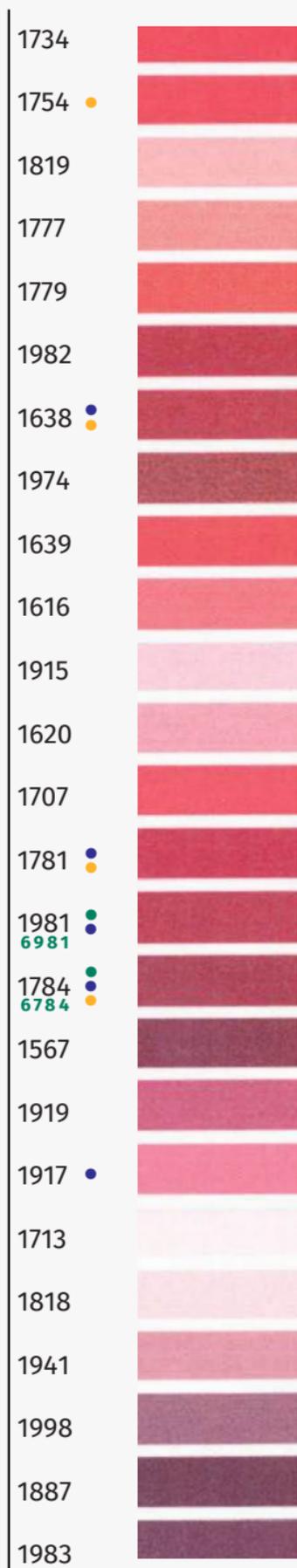
POLYNEON

● No. 60

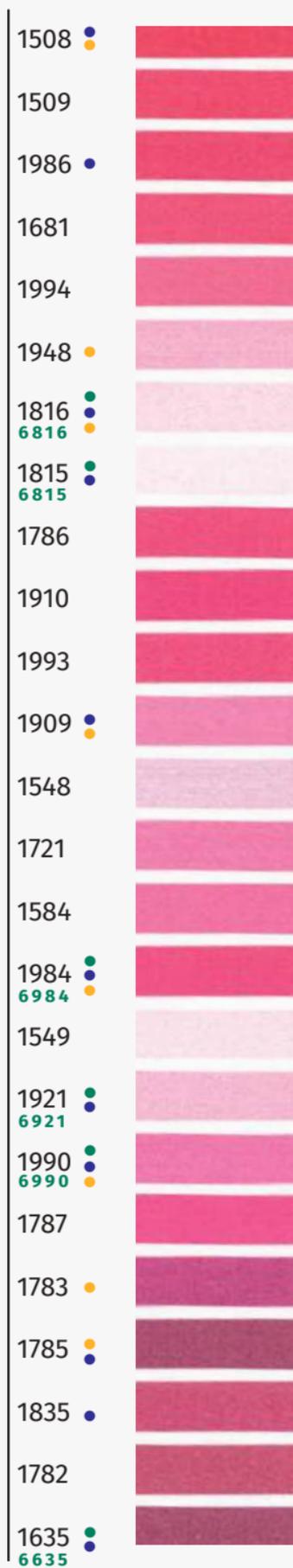
● No. 75

● POLYNEON  
green

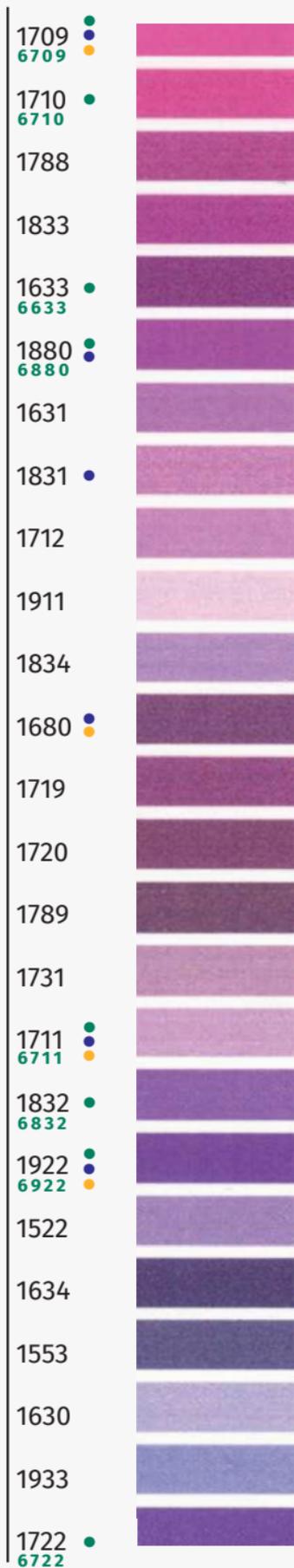
3



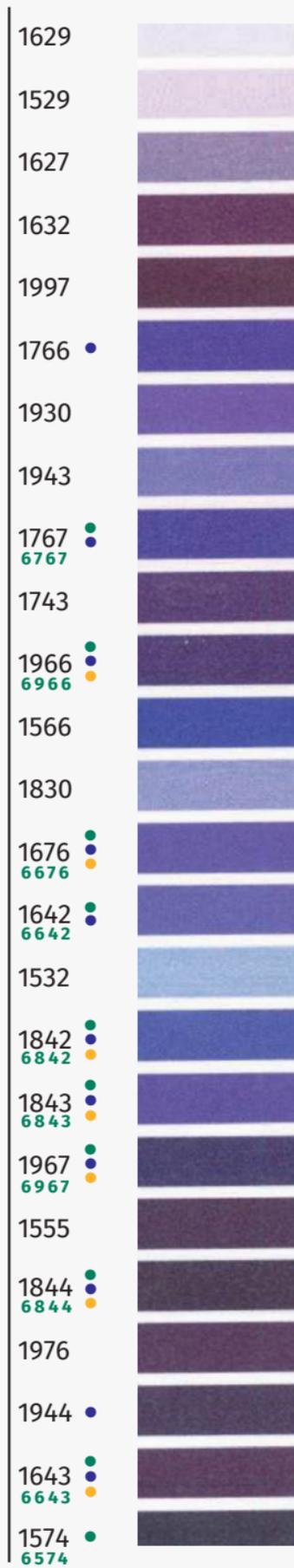
4



5



6



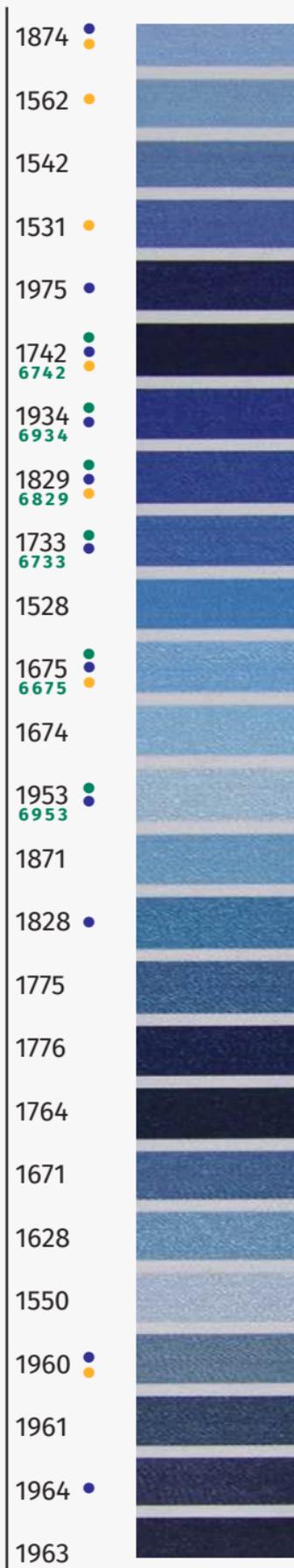
POLYNEON

• No. 60

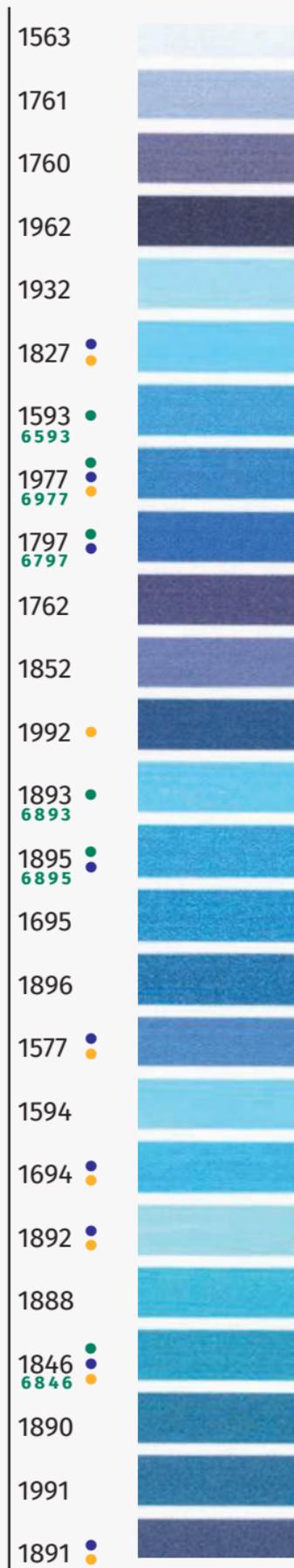
• No. 75

POLYNEON  
green

7



8



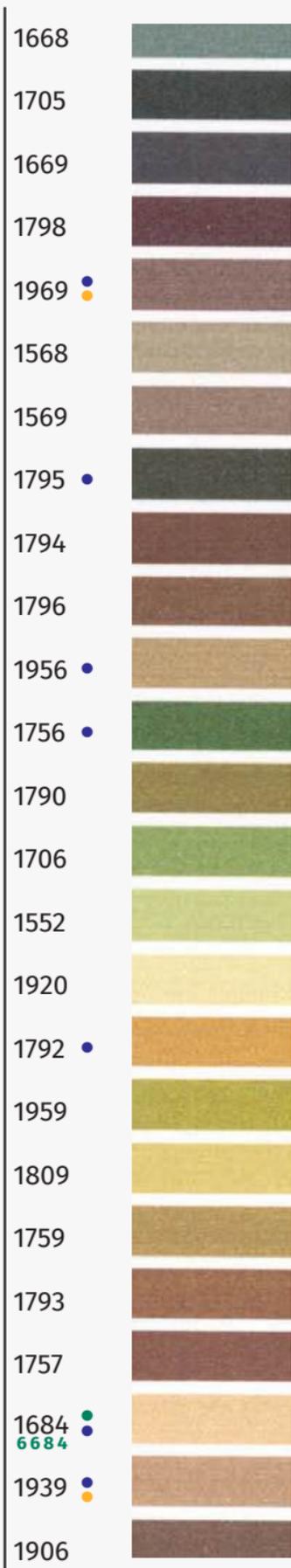
9



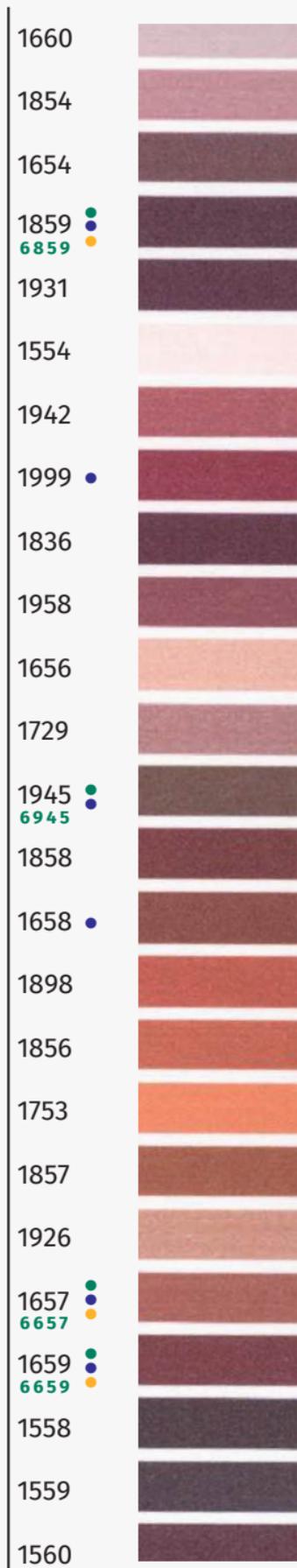
10



11



12



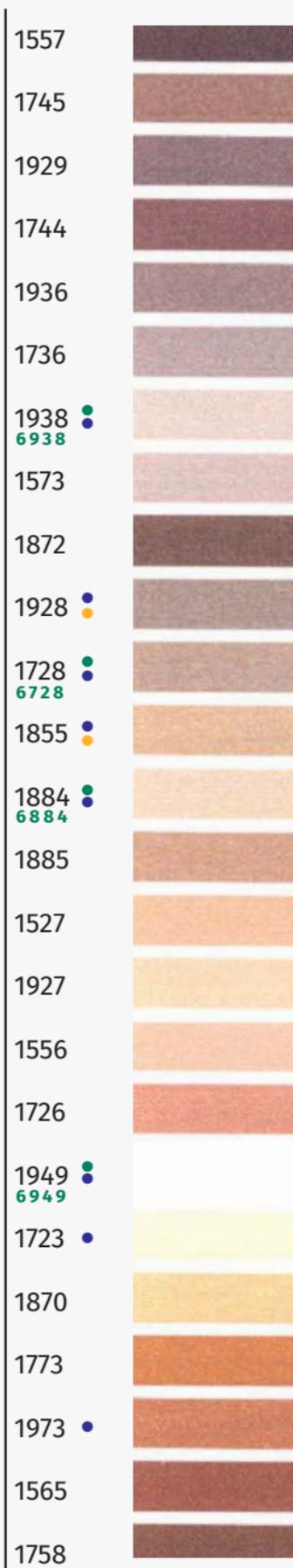
POLYNEON

• No. 60

• No. 75

• POLYNEON  
green

13



14



15

|              |  |
|--------------|--|
| 1617         |  |
| 1619         |  |
| 1618         |  |
| 1740         |  |
| 1886         |  |
| 1686         |  |
| 1687<br>6687 |  |
| 1505         |  |
| 1572         |  |
| 1640<br>6640 |  |
| 1614         |  |
| 1539         |  |
| 1689         |  |
| 1615<br>6615 |  |
| 1502         |  |
| 1918<br>6918 |  |
| 1718<br>6718 |  |
| 1611<br>6611 |  |
| 1612         |  |
| 1840         |  |
| 1841<br>6841 |  |
| 1641<br>6641 |  |
| 1544         |  |
| 1506         |  |
| 1507         |  |

16

|                                    |  |
|------------------------------------|--|
| 1575<br>6575                       |  |
| 1613                               |  |
| 1610                               |  |
| 1811<br>6811                       |  |
| 1564                               |  |
| 1589<br>6589                       |  |
| 1500                               |  |
| 1800<br>6800<br>Black              |  |
| 2800<br>Tunnel dry<br>finisher     |  |
| 1805<br>6805<br>Fluoresc.<br>white |  |
| 1801<br>6801<br>Super<br>white     |  |
| 1802<br>6802<br>Snow<br>white      |  |
| 1804                               |  |
| 1803<br>6803<br>Creme<br>white     |  |

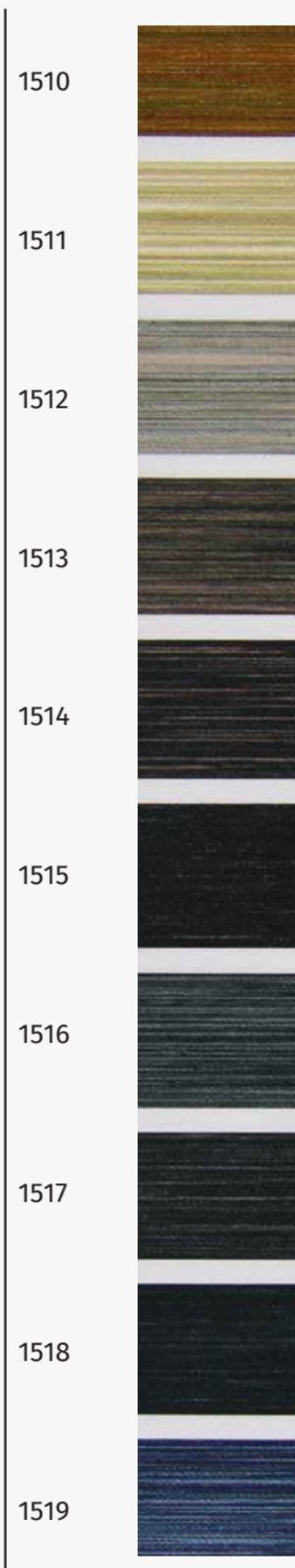
POLYNEON

• No. 60

• No. 75

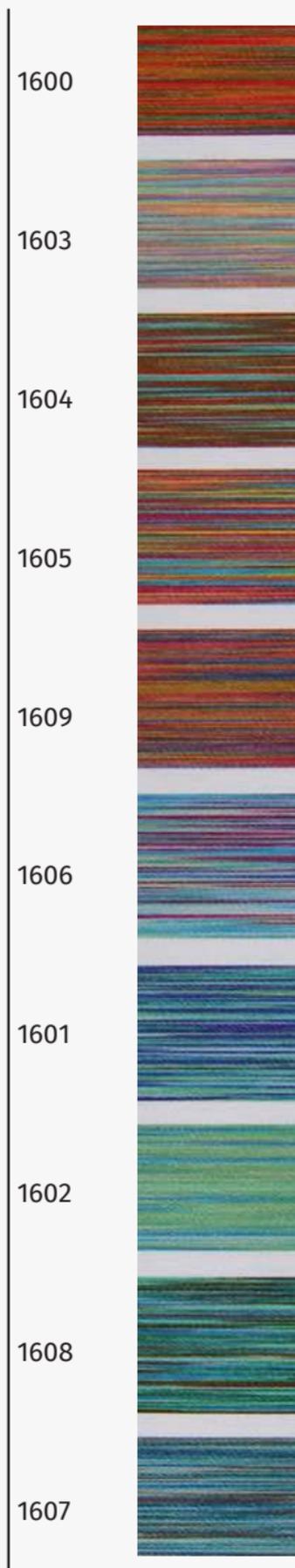
• POLYNEON  
green

17



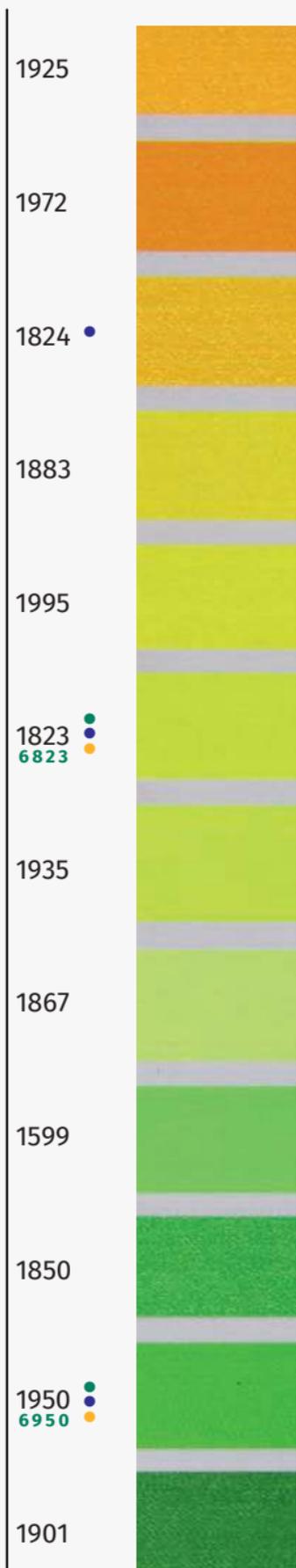
Multicolor

18



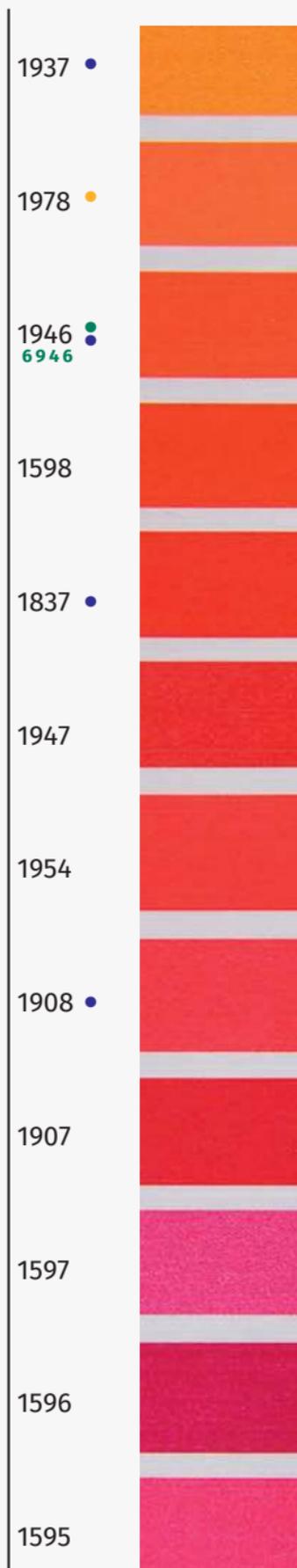
Multicolor

19



Fluorescent

20



Fluorescent

# POLYNEON 40

green



Find Polyneon Green with Polyneon shade card  
SEARCH BY COLOUR ORDER

| Colour no. Green | Colour no. | Stripe no. | Place in the stripe | Colour no. Green | Colour no. | Stripe no. | Place in the stripe | Colour no. Green | Colour no. | Stripe no. | Place in the stripe |
|------------------|------------|------------|---------------------|------------------|------------|------------|---------------------|------------------|------------|------------|---------------------|
| 6574             | 1574       | 6          | 25                  | 6722             | 1722       | 5          | 25                  | 6848             | 1848       | 10         | 3                   |
| 6575             | 1575       | 16         | 1                   | 6728             | 1728       | 13         | 11                  | 6851             | 1851       | 10         | 8                   |
| 6589             | 1589       | 16         | 6                   | 6733             | 1733       | 7          | 9                   | 6859             | 1859       | 12         | 4                   |
| 6593             | 1593       | 8          | 7                   | 6738             | 1738       | 14         | 13                  | 6878             | 1878       | 2          | 14                  |
| 6611             | 1611       | 15         | 18                  | 6739             | 1739       | 14         | 1                   | 6879             | 1879       | 9          | 13                  |
| 6615             | 1615       | 15         | 14                  | 6741             | 1741       | 14         | 3                   | 6880             | 1880       | 5          | 6                   |
| 6623             | 1623       | 1          | 2                   | 6742             | 1742       | 7          | 6                   | 6882             | 1882       | 2          | 9                   |
| 6624             | 1624       | 1          | 15                  | 6748             | 1748       | 10         | 2                   | 6884             | 1884       | 13         | 13                  |
| 6633             | 1633       | 5          | 5                   | 6765             | 1765       | 2          | 5                   | 6893             | 1893       | 8          | 13                  |
| 6635             | 1635       | 4          | 25                  | 6767             | 1767       | 6          | 9                   | 6895             | 1895       | 8          | 14                  |
| 6637             | 1637       | 2          | 16                  | 6772             | 1772       | 1          | 16                  | 6902             | 1902       | 10         | 15                  |
| 6640             | 1640       | 15         | 10                  | 6784             | 1784       | 3          | 16                  | 6918             | 1918       | 15         | 16                  |
| 6641             | 1641       | 15         | 22                  | 6791             | 1791       | 14         | 22                  | 6921             | 1921       | 4          | 18                  |
| 6642             | 1642       | 6          | 15                  | 6797             | 1797       | 8          | 9                   | 6922             | 1922       | 5          | 19                  |
| 6643             | 1643       | 6          | 24                  | 6800             | 1800       | 16         | 8                   | 6924             | 1924       | 1          | 3                   |
| 6645             | 1645       | 9          | 1                   | 6801             | 1801       | 16         | 11                  | 6934             | 1934       | 7          | 7                   |
| 6649             | 1649       | 10         | 23                  | 6802             | 1802       | 16         | 12                  | 6938             | 1938       | 13         | 7                   |
| 6651             | 1651       | 10         | 9                   | 6803             | 1803       | 16         | 14                  | 6940             | 1940       | 10         | 22                  |
| 6657             | 1657       | 12         | 21                  | 6805             | 1805       | 16         | 10                  | 6945             | 1945       | 12         | 13                  |
| 6659             | 1659       | 12         | 22                  | 6810             | 1810       | 14         | 5                   | 6946             | 1946       | 20         | 3                   |
| 6661             | 1661       | 1          | 9                   | 6811             | 1811       | 16         | 4                   | 6949             | 1949       | 13         | 19                  |
| 6670             | 1670       | 14         | 19                  | 6812             | 1812       | 14         | 4                   | 6950             | 1950       | 19         | 11                  |
| 6672             | 1672       | 14         | 21                  | 6815             | 1815       | 4          | 8                   | 6951             | 1951       | 1          | 23                  |
| 6673             | 1673       | 14         | 20                  | 6816             | 1816       | 4          | 7                   | 6952             | 1952       | 2          | 23                  |
| 6675             | 1675       | 7          | 11                  | 6817             | 1817       | 2          | 21                  | 6953             | 1953       | 7          | 13                  |
| 6676             | 1676       | 6          | 14                  | 6822             | 1822       | 14         | 16                  | 6955             | 1955       | 1          | 24                  |
| 6678             | 1678       | 2          | 12                  | 6823             | 1823       | 19         | 6                   | 6965             | 1965       | 2          | 4                   |
| 6682             | 1682       | 14         | 14                  | 6829             | 1829       | 7          | 8                   | 6966             | 1966       | 6          | 11                  |
| 6684             | 1684       | 11         | 23                  | 6832             | 1832       | 5          | 18                  | 6967             | 1967       | 6          | 19                  |
| 6687             | 1687       | 15         | 7                   | 6839             | 1839       | 2          | 18                  | 6970             | 1970       | 10         | 17                  |
| 6701             | 1701       | 10         | 4                   | 6841             | 1841       | 15         | 21                  | 6971             | 1971       | 1          | 14                  |
| 6709             | 1709       | 5          | 1                   | 6842             | 1842       | 6          | 17                  | 6977             | 1977       | 8          | 8                   |
| 6710             | 1710       | 5          | 2                   | 6843             | 1843       | 6          | 18                  | 6980             | 1980       | 1          | 13                  |
| 6711             | 1711       | 5          | 17                  | 6844             | 1844       | 6          | 21                  | 6981             | 1981       | 3          | 15                  |
| 6718             | 1718       | 15         | 17                  | 6846             | 1846       | 8          | 22                  | 6984             | 1984       | 4          | 16                  |
|                  |            |            |                     |                  |            |            |                     | 6987             | 1987       | 2          | 13                  |
|                  |            |            |                     |                  |            |            |                     | 6988             | 1988       | 10         | 7                   |
|                  |            |            |                     |                  |            |            |                     | 6990             | 1990       | 4          | 19                  |

Colour no.  
Polyneon

e.g. **1810**



Colour no.  
Polyneon Green

**6810**

## POLYNEON 40

Art. No. 919  
10 x 1.000 m   433

Art. No. 918  
10 x 5.000 m 

 60/8 - 75/11 dtex 135 x 2  
den 120 x 2

## POLYNEON 60

Art. No. 924  
10 x 1.500 m   150

Art. No. 926  **black white**

 60/8 - 65/9 dtex 84 x 2  
den 75 x 2

## POLYNEON 75

Art. No. 936  
10 x 2.500 m   90

Art. No. 935  **black white**

 60/8 dtex 55 x 2  
den 50 x 2

100% polyester [filament]

## POLYNEON 40 green

Art. No. 718  
10 x 5.000 m   108

 60/8 - 75/11 dtex 135 x 2  
den 120 x 2

100% polyester [recycled]



△ max. 20g/l active chlorine - max. 30°C - max. 30min

**MADEIRA Garnfabrik**  
Rudolf Schmidt KG  
Zinkmattenstraße 38  
D-79108 Freiburg  
Germany

Tel. + 49 (0)761-510 40-0  
Fax + 49 (0)761-50 84 56  
service@madeira.com

[www.madeira.com](http://www.madeira.com)

Needle recommendations are for standard fabrics & application



100% GRS recycled polyester  
ECOCERT GreenLife 240979  
Certified organisation  
Madeira Garnfabrik Rudolf Schmidt KG  
Learn more at  
[TextileExchange.org/Standards](http://TextileExchange.org/Standards)

